PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes unit masonry assemblies consisting of the following:

1. Concrete masonry units
2. Brick masonry units
3. Precast concrete masonry pier caps

B. Related Sections include the following:

1. Division 7 Section "Firestopping" for firestopping at tops of masonry walls and at openings in masonry walls.
2. Anchor sections of adjustable masonry anchors for connecting to existing structural frame.
3. Steel lintels for unit masonry, furnished under Division 5 Section "Metal Fabrications."

1.3.1 DEFINITIONS

A. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

1.4 PERFORMANCE REQUIREMENTS

1. For Concrete Unit Masonry: f'm = 2000 psi (13.8 MPa)

1.5 SUBMITTALS

A. Product Data: For each different masonry unit, accessory, and other manufactured product specified.

B. Shop Drawings: Show fabrication and installation details for the following:
1. Reinforcing Steel: Detail bending and placement of unit masonry reinforcing bars. Comply with ACI 315, "Details and Detailing of Concrete Reinforcement
2. Mortar complying with property requirements of ASTM C 270.
3. Grout mixes complying with compressive strength requirements of ASTM C 476. Include description of type and proportions of grout ingredients.

C. Material Certificates: Signed by manufacturers certifying that each of the following

items complies with requirements:

1. Each type of masonry unit required.

   a. Include size-variation data for brick, verifying that actual range of sizes falls within specified tolerances.

2. Each cement product required for mortar and grout, including name of manufacturer, brand, type, and weight slips at time of delivery.

3. Each combination of masonry unit type and mortar type. Include statement of net-area compressive strength of masonry units, mortar type, and net-area compressive strength of masonry determined according to Tables 1 and 2 in ACI 530.1/ASCE 6/TMS 602.
4. Each material and grade indicated for reinforcing bars.
5. Each type and size of joint reinforcement.
6. Each type and size of anchor, tie, and metal accessory.

1.6 QUALITY ASSURANCE

A. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, through one source from a single manufacturer for each product required.

B. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for brick masonry, from one manufacturer for each cementitious component and from one source or producer for each aggregate.

   1. Concrete Masonry Unit Test: For each concrete masonry unit indicated, per ASTM C 140.
   2. Mortar Test: For mortar properties per ASTM C 270.
   3. Grout Test: For compressive strength per ASTM C 1019.

C. Fire-Resistance Ratings: Where indicated, provide materials and construction identical to those of assemblies with fire-resistance ratings determined per ASTM E 119 by a testing and inspecting agency, by equivalent concrete masonry thickness, or by another means, as acceptable to authorities having jurisdiction.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.

   1. Protect Type I concrete masonry units from moisture absorption so that, at the time of installation, the moisture content is not more than the maximum allowed at the time of delivery.

B. Store cementitious materials on elevated platforms, under cover, and in a dry location.

Do not use cementitious materials that have become damp.

C. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.8 PROJECT CONDITIONS

A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.

1. Extend cover a minimum of 24 inches (600 mm) down both sides and hold cover securely in place.
2. Where one wythe of multiwythe masonry walls is completed in advance of other wythes, secure cover a minimum of 24 inches (600 mm) down face next to unconstructed wythe and hold cover in place.

B. Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least 3 days after building masonry walls or columns.

C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.

1. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.

PART 2 - PRODUCTS

2.1 MASONRY UNITS

A. General: Provide shapes indicated and as follows:
1. Provide special shapes for lintels, corners, jambs, sash, control joints, headers, bonding, and other special conditions. Provide square-edged units for outside corners, unless indicated as bullnose.

B. Concrete Masonry Units: ASTM C 90 and as follows:

1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 2150 psi (14.8 MPa).
2. Weight Classification: Normal weight.
3. Provide Type I, moisture-controlled units.
4. Size (Width): Manufactured to the following dimensions: Match existing sizes.
5. Exposed Faces: Manufacturer's standard color and texture, unless otherwise indicated. Where units are left exposed, provide color and texture to match existing adjacent materials.Where units are to be left exposed, provide color and texture matching the existing condition.

C. Brick:

Provide standard Glen-Gary Brick, Heartland – "Wyandot", and Medalia Collection – "Stratford", in standard modular sizes. Provide colored mortar to match existing exterior.

2.2 MORTAR AND GROUT MATERIALS

A. Portland Cement: ASTM C 150, Type. Provide natural color or white cement as required to produce mortar color indicated.

B. Hydrated Lime: ASTM C 207, UBC Standard 21-13, Type S.

C. Portland Cement-Lime Mix: Packaged blend of portland cement complying with ASTM C 150, Type I or Type III, and hydrated lime complying with ASTM C 207.

D. Mortar Cement: ASTM C 1329.

E. Masonry Cement: ASTM C 91. (Match existing color at exposed brick)

F. Water: Potable.

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following

2.3 REINFORCING STEEL

A. Uncoated Steel Reinforcing Bars: ASTM A 615/A 615M.

2.4 MASONRY JOINT REINFORCEMENT

A. General: ASTM A 951 and as follows:

1. Mill galvanized, carbon-steel wire for interior walls.
2. Wire Size for Side Rods: W1.7 or 0.148-inch (3.8-mm) diameter.
3. Wire Size for Cross Rods: W1.7 or 0.148-inch (3.8-mm) diameter.
4. Provide in lengths of not less than 10 feet (3 m), with prefabricated corner and tee units where indicated.

B. For single-wythe masonry, provide either ladder or truss type with single pair of side rods and cross rods spaced not more than 16 inches (407 mm) o.c.

2.5 TIES AND ANCHORS, GENERAL

A. General: Provide ties and anchors, specified in subsequent articles, made from materials that comply with this Article, unless otherwise indicated.

B. Mill Galvanized Carbon-Steel Wire: ASTM A 82; with ASTM A 641 (ASTM A 641M), Class 1 coating.

2.6 BENT WIRE TIES

A. General: Rectangular units with closed ends and not less than 4 inches (100 mm) wide. Z-shaped ties with ends bent 90 degrees to provide hooks not less than 2 inches (50 mm) long may be used for masonry constructed from solid units or hollow units laid with cells horizontal.

2. Where coursing between wythes does not align, use adjustable ties composed of 2 parts; 1 with pintles, the other with eyes; with maximum misalignment of 1-1/4 inches (32 mm).

B. Wire: Fabricate from [3/16-inch- (4.8-mm-)] [Mill galvanized wire ties may be used in interior walls where humidity does not exceed 75 percent.]

2.7 ADJUSTABLE ANCHORS FOR CONNECTING TO STEEL FRAME

A. General: Provide two-piece assemblies that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.

1. Anchor Section: Crimped 1/4-inch- (6.4-mm-) diameter, [Mill galvanized wire may be used at interior walls where humidity does not exceed 75 percent.]
2. Tie Section: Triangular-shaped wire tie, sized to extend within 1 inch (25 mm) of masonry face, made from [0.25-inch- (6.4-mm-)] diameter, [Mill galvanized wire may be used at interior walls where humidity does not exceed 75 percent.]

2.8 RIGID ANCHORS

A. General: Fabricate from steel bars as follows:

1. 1-1/2 inches (38 mm) wide by 1/4 inch (6.4 mm) thick by 24 inches (600 mm) long, with ends turned up 2 inches (50 mm) or with cross pins.

2.9 MISCELLANEOUS MASONRY ACCESSORIES

A. Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene.

B. Preformed Control-Joint Gaskets: Material as indicated below, designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.

1. Styrene-Butadiene-Rubber Compound: ASTM D 2000, Designation M2AA-805.

2.10 MASONRY CLEANERS

A. Job-Mixed Detergent Solution: Solution of 1/2-cup (0.14-L) dry measure tetrasodium

polyphosphate and 1/2-cup (0.14-L) dry measure laundry detergent dissolved in 1 gal. (4 L) of water.

2.11 MORTAR AND GROUT MIXES

A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures, unless otherwise indicated.

1. Do not use calcium chloride in mortar or grout.

B. Mortar for Unit Masonry: Comply with [ASTM C 270], Proportion Specification.
1. For interior non-load-bearing partitions, Type O may be used instead of Type N.

C. Grout for Unit Masonry: Comply with [ASTM C 476].

1. Use grout (fine or coarse) that will comply with [Table 5 of ACI 530.1/ASCE 6/TMS 602] for dimensions of grout spaces and pour height.
2. Provide grout with a slump of 8 to 11 inches (200 to 280 mm) as measured according to ASTM C 143.

2.12 PRECAST CONCRETE MASONRY PIER CAPS

A. General: Provide and install precast concrete masonry pier caps with integral cast in place drip edge. Provide flashing between concrete and masonry pier. Provide exterior sealant at intersections of column piers and masonry, color to match adjacent materials. Pre-cast wall caps to match existing concrete wall panels.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance.

3.2 INSTALLATION, GENERAL

A. Thickness: Build cavity and composite walls and other masonry construction to the full thickness shown. Build single-wythe walls to the actual widths of masonry units, using units of widths indicated.

B. Build chases and recesses to accommodate items specified in this Section and in other Sections of the Specifications.

C. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match the construction immediately adjacent to the opening.

D. Cut masonry units with motor-driven saws to provide clean, sharp, unchipped edges. Cut units as required to provide a continuous pattern and to fit adjoining construction. Where possible, use full-size units without cutting. Allow units cut with water-cooled saws to dry before placing, unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.

E. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures.

F. Matching Existing Masonry: Match coursing, bonding, color, and texture of existing masonry.

3.3 CONSTRUCTION TOLERANCES

A. Comply with tolerances in ACI 530.1/ASCE 6/TMS 602 and the following:

B. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/4 inch in 20 feet (6 mm in 6 m), nor 1/2 inch (12 mm) maximum.

C. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4 inch in 10 feet (6 mm in 3 m), nor 1/2 inch (12 mm) maximum.

D. For conspicuous horizontal lines, such as exposed lintels, sills, parapets, and reveals, do not vary from level by more than 1/4 inch in 20 feet (6 mm in 6 m), nor 1/2 inch (12 mm) maximum.

3.4 LAYING MASONRY WALLS

A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.

B. Bond Pattern for Exposed Masonry: Lay exposed masonry to match existing bond pattern; do not use units with less than nominal 4-inch (100-mm) horizontal face dimensions at corners or jambs.

C. Stopping and Resuming Work: In each course, rack back one-half-unit length for one-half running bond or one-third-unit length for one-third running bond; do not tooth. Clean exposed surfaces of set masonry, wet clay masonry units lightly if required, and remove loose masonry units and mortar before laying fresh masonry.

D. Built-in Work: As construction progresses, build in items specified under this and other Sections of the Specifications. Fill in solidly with masonry around built-in items.

E. Fill space between hollow-metal frames and masonry solidly with mortar, unless otherwise indicated.

F. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath in the joint below and rod mortar or grout into core.

G. Fill cores in hollow concrete masonry units with grout 24 inches (600 mm) under bearing plates, beams, lintels, posts, and similar items, unless otherwise indicated.

H. Build non-load-bearing interior partitions full height of story to underside of solid floor or roof structure above, unless otherwise indicated.

1. Install compressible filler in joint between top of partition and underside of structure above.
2. At fire-rated partitions, install firestopping in joint between top of partition and underside of structure above to comply with Division 7 Section "Firestopping."

3.5 MORTAR BEDDING AND JOINTING

A. Lay hollow masonry units as follows:

1. With full mortar coverage on horizontal and vertical face shells.
2. Bed webs in mortar in starting course on footings and in all courses of piers, columns, and pilasters, and where adjacent to cells or cavities to be filled with grout.
3. For starting course on footings where cells are not grouted, spread out full mortar bed, including areas under cells.

B. Lay solid brick-size masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.

C. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than the joint thickness, unless otherwise indicated.

3.6 ANCHORING MASONRY TO STRUCTURAL MEMBERS

A. Anchor masonry to structural members where masonry abuts or faces structural members to comply with the following:

1. Provide an open space not less than 1 inch (25 mm) in width between masonry and structural member, unless otherwise indicated. Keep open space free of mortar or other rigid materials.
2. Anchor masonry to structural members with flexible anchors embedded in masonry joints and attached to structure.
3. Space anchors as indicated, but not more than 24 inches (610 mm) o.c. vertically and 36 inches (915 mm) o.c. horizontally.

3.7 CONTROL AND EXPANSION JOINTS

A. General: Install control and expansion joints in unit masonry where indicated. Build-in

related items as masonry progresses. Do not form a continuous span through movement joints unless provisions are made to prevent in-plane restraint of wall or partition movement.

3.8 LINTELS

A. Install steel lintels where indicated.

B. Provide masonry lintels where shown and where openings of more than 12 inches (305 mm) for brick-size units and 24 inches (610 mm) for block-size units are shown without structural steel or other supporting lintels.

C. Provide minimum bearing of 8 inches (200 mm) at each jamb, unless otherwise indicated.

3.9 REPAIRING, POINTING, AND CLEANING

A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.

B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application.

C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.

D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:

1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
3. Protect adjacent stone and nonmasonry surfaces from contact with cleaner by covering them with liquid strippable masking agent, polyethylene film, or waterproof masking tape.
4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing the surfaces thoroughly with clear water.
5. Clean brick by the bucket-and-brush hand-cleaning method described in BIA Technical Notes No. 20, using job-mixed detergent solution.

3.10 MASONRY WASTE DISPOSAL

A. Recycling: Unless otherwise indicated, excess masonry materials are Contractor's

property. At completion of unit masonry work, remove from Project site.

END OF SECTION 04810